Patent Claims

 Liquid-crystalline medium, characterised in that it comprises one or more compounds of the formula A

5

$$R^a \longrightarrow H \longrightarrow Z^1 \longrightarrow H \longrightarrow Z^2 \longrightarrow Q \longrightarrow Q$$

10

and at least one compound of the formula B

15

20

in which

25

R^a and R^b are each, independently of one another, H or an alkyl radical having from 1 to 12 carbon atoms which is unsubstituted, monosubstituted by CN or CF₃ or at least monosubstituted by halogen, where one or more CH₂ groups in these radicals may also each, independently of one another, be replaced by -O-, -S-,

30

-CH=CH-, -C≡C-, -CO-, -CO-O-, -O-CO- or -O-CO-O- in such a way that O atoms are not linked directly to one another,

 Z^1 and Z^2 are each, independently of one another, -(CH₂)₄-, -CF₂O-, -COO-, -OCF₂-, -OCH₂-, -CH₂O-, -CH₂-,

15

20

25

- $(CH_2)_3$ - or a single bond, in which at least one bridge is - OCF_2 - or - CF_2O -,

L¹ to L⁹ are each, independently of one another, H or F, and

y is F, Cl, SF₅, NCS, OCN, CN, SCN, or a monohalogenated or polyhalogenated alkyl, alkoxy, alkenyl or alkenyloxy radical, each having up to 5 carbon atoms.

10 2. Liquid-crystalline medium according to Claim 1, characterised in that it comprises at least one compound of the formulae A-1 to A-12

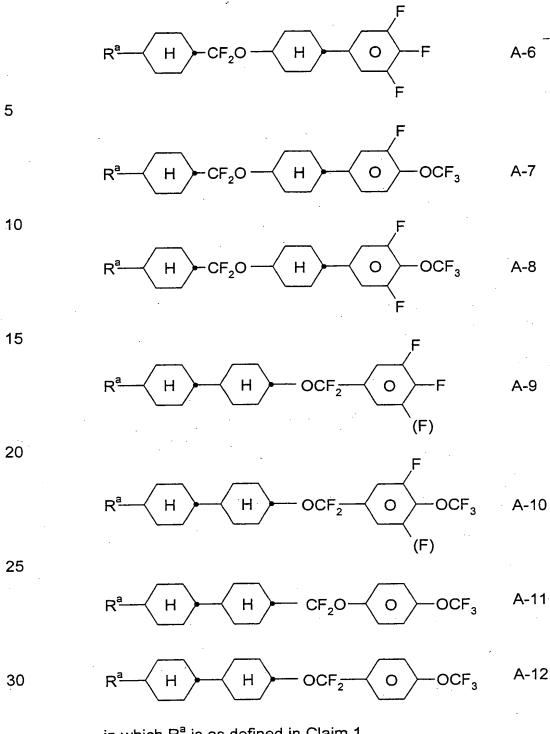
$$R^a$$
 H CF_2O O F $A-1$

$$R^a \longrightarrow H \longrightarrow CF_2O \longrightarrow F$$
A-2

$$R^a$$
 H H CF_2O O O $A-3$

$$R^a$$
 H CF_2O O O $A-4$

$$R^a$$
 H CF_2O H O F $A-5$



in which Ra is as defined in Claim 1.

Liquid-crystalline medium according to Claim 1 or 2, characterised in 35 that it comprises at least one compound of the formulae B-1 to B-6

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0 - CN$$

$$R^{b} = 0 - COO = 0$$

R^b is as defined in Claim 1.

25

30

4. Liquid-crystalline medium according to one of Claims 1 to 3, characterised in that it additionally comprises at least one compound of the formulae IIa to IIj

 $R^2 \longrightarrow H \longrightarrow O \longrightarrow F$ IIc

 R^2 H O F F F

 $R^2 \longrightarrow H \longrightarrow CH_2CH_2 \longrightarrow F$ Ile

 R^2 H CH_2CH_2 H O F IIf

$$R^2 \longrightarrow H \longrightarrow O \longrightarrow F$$

$$R^2$$
 O O F F F

10

$$R^2$$
 H + COO O F IIi

15

$$R^2$$
 H O COO F IIj

20

in which

25

is an alkyl radical having from 1 to 12 carbon atoms which is unsubstituted, monosubstituted by CN or CF₃ or at least monosubstituted by halogen, where one or more CH₂ groups in these radicals may also each, independently of one another, be replaced by -O-, -S-, —,

30

-CH=CH-, -C=C-, -CO-, -CO-O-, -O-CO- or -O-CO-O- in such a way that O atoms are not linked directly to one another.

35

 Liquid-crystalline medium according to one of Claims 1 to 4, characterised in that it additionally comprises one or more cyano compounds of the formulae IIIa to IIIi

$$R^3 \longrightarrow O \longrightarrow O \longrightarrow CN$$
 IIIg

$$R^3$$
 H COO O CN IIIh

10

$$R^3$$
 H CF_2O O CN IIIi

worin

20

15

 R^3

is an alkyl radical having from 1 to 12 carbon atoms which is unsubstituted, monosubstituted by CN or CF_3 or at least monosubstituted by halogen, where one or more CH_2 groups in these radicals may also each, independently of one another, be replaced by -O-, -S-, \longrightarrow ,

25

-CH=CH-, -C=C-, -CO-, -CO-O-, -O-CO- or -O-CO-O- in such a way that O atoms are not linked directly to one another, and

30

 L^1 , L^2 and L^3

are each, independently of one another, H or F.

 Liquid-crystalline medium according to one of Claims 1 to 5, characterised in that it additionally comprises one or more compounds of the formula IV

$$R^4$$
 H H O L^1 R^5 IV

in which

m is 0 or 1,

10

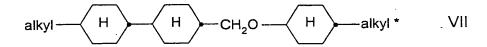
R⁴ is an alkenyl group having from 2 to 7 carbon atoms,

 R^5 is as defined for R^a or, if m = 1, is alternatively F, Cl, CF_3 or OCF_3 ,

15

 L^1 and L^2 are each, independently of one another, H or F.

 Liquid-crystalline medium according to one of Claims 1 to 6, characterised in that the medium additionally comprises one or more compounds of the formula VII



25

20

in which

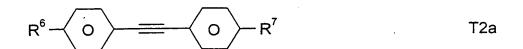
alkyl and alkyl* are each, independently of one another, an alkyl group having from 1 to 7 carbon atoms.

30

8. Liquid-crystalline medium according to one of Claims 1 to 7, characterised in that the medium additionally comprises one or more tolan compounds of the formulae T2a, T2b and/or T2c

20

35



$$R^6 \longrightarrow R^7$$
 T2b

$$R^{6} \longrightarrow O \longrightarrow R^{7} \qquad T2c$$

in which

15

R⁶ and R⁷ are an alkyl radical having from 1 to 12 carbon atoms which is unsubstituted, monosubstituted by CN or CF₃ or at least monosubstituted by halogen, where one or more CH₂ groups in these radicals may also each, independently of one another, be replaced by -O-, -S-, -CH=CH-, -C≡C-, -CO-, -CO-O- or -O-CO-O- in such a way that O atoms are not linked directly to one another.

- 25
 9. Liquid-crystalline medium according to one of Claims 1 to 8, characterised in that the medium comprises 5-30% by weight of compounds of the formula A.
- 10. Liquid-crystalline medium according to one of Claims 1 to 9, characterised in that the medium comprises 5-30% by weight of compounds of the formula B.
 - 11. Liquid-crystalline medium according to one of Claims 1 to 10, characterised in that it comprises more than 20% of compounds having a dielectric anisotropy of $\Delta \varepsilon \ge +12$.

20

25

30

35

- 12. Use of the liquid-crystalline medium according to Claim 1 for electro-optical purposes.13. Electro-optical liquid-crystal display containing a liquid-crystalline
- 14. TN or STN liquid-crystal display having

medium according to Claim 1.

- two outer plates, which, together with a frame, form a cell,
- a nematic liquid-crystal mixture of positive dielectric anisotropy located in the cell,
 - electrode layers with alignment layers on the insides of the outer plates,
- a tilt angle between the longitudinal axis of the molecules at the surface of the outer plates and the outer plates of from 0 degree to 30 degrees, and
 - a twist angle of the liquid-crystal mixture in the cell from alignment layer to alignment layer with a value of between 22.5° and 600°,
 - a nematic liquid-crystal mixture consisting of
 - a) 15 75% by weight of a liquid-crystalline component A consisting of one or more compounds having a dielectric anisotropy of greater than +1.5;
 - b) 25 85% by weight of a liquid-crystalline component B consisting of one or more compounds having a dielectric anisotropy of between -1.5 and +1.5;
 - c) 0 20% by weight of a liquid-crystalline component D consisting of one or more compounds having a dielectric anisotropy of below -1.5, and
 - d) if desired, an optically active <u>component C</u> in such an amount that the ratio between the layer thickness (separation of the outer plates) and the natural pitch of the

10

15

chiral nematic liquid-crystal mixture is from about 0.2 to 1.3,

characterised in that <u>component A</u> comprises at least one compound of the formula A

$$R^a \longrightarrow H \longrightarrow Z^1 \longrightarrow H \longrightarrow Z^2 \longrightarrow Q \longrightarrow Y \longrightarrow A$$

and at least one compound of the formula B

in which

25 R^a and R^b are each, independently of one another, H or an alkyl radical having from 1 to 12 carbon atoms which is unsubstituted, monosubstituted by CN or CF₃ or at least monosubstituted by halogen, where one or more CH₂ groups in these radicals may also each, independently of one another, be replaced by -O-, -S-, -CH=CH-, -C=C-, -CO-, -CO-O-, -O-CO- or -O-CO-O- in such a way that O atoms are not linked directly to one another,

	Z ¹ and Z ²	are each, independently of one another, -(CH ₂) ₄ -, -CF ₂ O-, -OCF ₂ -, -OCH ₂ -, -CH ₂ O-, -CH ₂ -, -(CH ₂) ₃ - or a single bond, in which at least one bridge is -OCF ₂ - or -CF ₂ O-,
5	. 1 9	
	L ¹ to L ⁹	are each, independently of one another, H or F, and
	Y	is F, Cl, SF ₅ , NCS, OCN, CN, SCN, or a monohalogenated or polyhalogenated alkyl, alkoxy, alkenyl or
10		alkenyloxy radical, each having from 1 to 5 carbon atoms.
		÷
15		·
15		